

PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

CTC, Inc.

12637 Hoover Street, Garden Grove, CA, 92841

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017 & Meets the Requirements of ANSI/NCSL Z540.3-2006

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Chemical, Dimensional, Mechanical, Electrical, Mass, Force, Weighing, Thermodynamic, and Time & Frequency Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084 Initial Accreditation Date: December 29, 2016

te: Issue Date:

Expiration Date:

November 15, 2020 February 28, 2023

Accreditation No.: 91218 Certificate No.: L20-695

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <u>www.pilabs.com</u>



CTC, Inc. 12637 Hoover Street, Garden Grove, CA, 92841 Contact Name: Nonna Thomsen Phone: 562-989-2366

Accreditation is granted to the facility to perform the following calibrations:

Chemical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
pH Meters, Fixed points ^{FO}	4 pH	0.014 pH	pH Buffers
	7 pH		GIDEP NAVAIR 17-20SC-42
	10 pH		
Conductivity Meters ^{FO}	10 µS/cm at 25 °C	0.68 µS/cm	Conductivity Solutions
	100 µS/cm at 25 °C	2.6 µS/cm	Manufacturer Specifications
	1 000 µS/cm at 25 °C	6.4 µS/cm	
	1 413 µS/cm at 25 °C	5.9 μS/cm	
	10 000 μS/cm at 25 °C	13 μS/cm	

Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Micrometers ^{FO}	Up to 36 in	(74.5 + 6.5L) µin	Gage Blocks T.O. 33K6-4-15-1
Calipers ^{FO}	Up to 11.9 in	(157 + 3.7L) μin	Gage Blocks.
	12 in to 36 in	(265 + 7.9L) μin	T.O. 33K6-4-552-1
Height Gages ^{FO}	Up to 40 in	(69.5 + 3.4L) μin	Gage Blocks T.O. 33K6-4-1626-1
Steel Ruler ^{FO}	0.05 in to 36 in	0.036 in	Gage Blocks.
Tape Measure ^F	Up to 360 in	0.073 in	CP-18
Indicators ^{FO}	0.05 in to 1in	(61.95 + 5.4L) μin	Gage Blocks T.O. 33K6-4-889-1
Optical Comparator Angularity ^{FO}	0° to 90°	0.021°	Gage Blocks NAVAIR 17-20MD-63
Optical Comparator X and Y Axis Travel ^{FO}	Up to 20 in	510 µin	Gage Blocks NAVAIR 17-20MD-63
Optical Comparator X and Y Axis Squareness ^{FO}	Up to 20 in	510 µin	
Optical Comparator	10X	0.002 in	Gage Blocks, Glass Scale
Magnification ^{FO}	20X	0.001 in	NAVAIR 17-20MD-63
	50X	430 µin	
	100X	250 µin	
Pin Gages ^F	0.05 in to 1 in	43 µin	Pratt and Whitney LMU T.O. 33K6-4-121-1
Gage Blocks and Ring Gages ^F	0.05 in to 12 in	$(5.2 + 0.74L) \mu in$	Pratt and Whitney LMU T.O. 33K6-4-1-1
Bore Gages 2 Point ^F	Up to 4 in	93 µin	Gage Blocks, Ring Gages T.O. 33K6-4-992-1

This supplement is in conjunction with certificate #L20-695



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Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (+)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
End Measuring Rods ^F	1 in to 24 in	$(43 + 0.52L) \mu in$	Standard Measuring Machine NAVAIR 17-20MD-76

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (+)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Measure	31 µV to 329.999 mV	$0.1 \mu\text{V/mV} + 4.5 \mu\text{V}$	Fluke 5500A
DC Voltage ^F	0.33 V to 3.299 V	59 μV/V + 6.7 μV	NAVAIR 17-20AO-348 OFM MANUAL
	3.3 V to 32.999 V	59 μV/V + 67 μV	
	30 V to 329.999 V	660 μV/V + 65 μV	
	100 V to 1 000 V	65 μV/V + 1 778 μV	
Equipment to Output	47 µV to 200 mV	$0.01 \mu V/V + 47 \mu V$	
DC Voltage ^r	200 mV to 2 V	46 μV/V + 39 μV	
	2 V to 20 V	$42 \mu V/V + 47 \mu V$	
	20 V to 200 V	$23 \mu V/V + 745 \mu V$	
	200 V to 1 000 V	1.7 μV/V + 4 974 μV	
Equipment to Measure	13 µA to 3.299 mA	0.61 μA/mA + 11 μA	
DC Current ^F	3.3 mA to 32.999 mA	0.47 μA/mA + 9.5 μA	
	33 mA to 329.999 mA	0.08 μA/mA + 26 μA	
	0.33 A to 2.199 A	182 μA/A + 50 μA	
	2.2 A to 11 A	694 μA/A + 475 μA	
Equipment to Output	0.5 μA to 200 μA	0.049 µA	
DC Current ^F	200 µA to 2 mA	6.2 μA/mA + 0.7 μA	
	2 mA to 20 mA	0.67 μA/mA + 12 μA	
	20 mA to 200 mA	0.47 μA/mA + 16 μA	
	200 mA to 2 A	28 μA/mA + 1 045 μA	



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Electrical MEASURED INSTRUMENT, RANGE OR NOMINAL DEVICE CALIBRATION AND CALIBRATION QUANTITY OR GAUGE SIZE AS APPROPRIATE MEASUREMENT EQUIPMENT CAPABILITY EXPRESSED AND REFERENCE AS AN UNCERTAINTY (±) STANDARDS USED 600 °C to 800 °C Temperature Calibration, 0.55 °C Electrical Simulation of Indication and Control Thermocouple Output 800 °C to 1 550 °C 0.36 °C Equipment used with Fluke 7526A 1 550 °C to 1 820 °C 0.31 °C Thermocouple Type BF OEM MANUAL 0 °C to 1 000 °C 0.22 °C Temperature Calibration, Indication and Control 1 000 °C to 1 800 °C 0.31 °C Equipment used with 1 800 °C to 2 000 °C 0.34 °C Thermocouple Type CF 2 000 °C to 2 316 °C 0.45 °C 0.36 °C Temperature Calibration, -200 °C to -100 °C Indication and Control -100 °C to 0 °C 0.24 °C Equipment used with $0 \,^{\circ}\mathrm{C}$ to $600 \,^{\circ}\mathrm{C}$ 0.12 °C Thermocouple Type E^F 600 °C to 1 000 °C 0.13 °C -210 °C to -100 °C 0.25 °C Temperature Calibration, Electrical Simulation of Indication and Control Thermocouple Output -100 °C to 800 °C 0.13 °C Fluke 7526A Equipment used with 800 °C to 1 200 °C 0.15 °C OEM MANUAL Thermocouple Type J^F -250 °C to -200 °C 0.57 °C Temperature Calibration, Indication and Control -200 °C to -100 °C 0.29 °C Equipment used with -100 °C to 500 °C 0.15 °C Thermocouple Type KF 500 °C to 800 °C 0.15 °C 800 °C to 1 372 °C 0.18 °C Temperature Calibration, -250 °C to -200 °C 0.87 °C Indication and Control -200 °C to -100 °C 0.34 °C Equipment used with -100 °C to 0 °C 0.25 °C Thermocouple Type NF 0 °C to 100 °C 0.25 °C 100 °C to 800 °C 0.16 °C 800 °C to 1 300 °C 0.18 °C Temperature Calibration, 0 °C to 100 °C 0.63 °C Indication and Control 100 °C to 400 °C 0.38 °C Equipment used with 400 °C to 1 000 °C 0.33 °C Thermocouple Type R^F 1 000 °C to 1 767 °C 0.32 °C $0 \degree C$ to $400 \degree C$ 0.70 °C Temperature Calibration, Indication and Control 400 °C to 1 000 °C 0.39 °C Equipment used with 1 000 °C to 1 600 °C 0.32 °C Thermocouple Type SF 1 600 °C to 1 767 °C 0.59 °C

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Electrical			
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Temperature Calibration,	-250 °C to -200 °C	0.44 °C	Electrical Simulation of
Indication and Control	-200 °C to -100 °C	0.25 °C	Thermocouple Output
Thermocouple Type T ^F	-100 °C to 0 °C	0.21 °C	OEM MANUAL
	0 °C to 200 °C	0.29 °C	
	200 °C to 400 °C	0.29 °C	
Temperature Calibration,	-200 °C to -80 °C	0.061 °C	Electrical Simulation of
Indication, and Control	-80 °C to 100 °C	0.031 °C	RTD Output Fluke 7526A
Indicators/Detectors	100 °C to 300 °C	0.035 °C	OEM MANUAL
Type Pt 385, 100 $\Omega^{\rm F}$	300 °C to 400 °C	0.037 °C	
	400 °C to 630 °C	0.047 °C	
	630 °C to 800 °C	0.052 °C	
Temperature Calibration,	-200 °C to -80 °C	0.064 °C	
Indication, and Control	-80 °C to 0 °C	0.067 °C	
Indicators/Detectors	0 °C to 100 °C	0.071 °C	
Type Pt 385, 200 Ω^{F}	100 °C to 260 °C	0.071 °C	
	260 °C to 300 °C	0.083 °C	
	300 °C to 400 °C	0.085 °C	
	400 °C to 630 °C	0.11 °C	
Temperature Calibration,	-200 °C to 0°C	0.04 °C	
Indication, and Control	0 °C to 100 °C	0.043 °C	
Indicators/Detectors	100 °C to 300 °C	0.048 °C	
Type Pt 385, 500 Ω ^F	300 °C to 400 °C	0.047 °C	
	400 °C to 630 °C	0.055 °C	
Temperature Calibration,	-200 °C to 0°C	0.031 °C	
Indication, and Control	0 °C to 100 °C	0.033 °C	
Indicators/Detectors	100 °C to 300 °C	0.033 °C	
Type Pt 385, 1 k $\Omega^{\rm F}$	300 °C to 400 °C	0.035 °C	
	400 °C to 630 °C	0.041 °C	



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Temperature Calibration,	-200 °C to -190 °C	0.02 °C	Electrical Simulation of
Indication, and Control	-190°C to -80 °C	0.023 °C	RTD Output Fluke 7526A
Equipment used with RTD Indicators/Detectors	-80 °C to 0 °C	0.024 °C	OEM MANUAL
Type Pt 3916, 100 $\Omega^{\rm F}$	0 °C to 100 °C	0.026 °C	
	100 °C to 300 °C	0.032 °C	
	300 °C to 400 °C	0.036 °C	
	400 °C to 600 °C	0.041 °C	
	600 °C to 630 °C	0.043 °C	
Temperature Calibration,	-200 °C to -80 °C	0.021 °C	
Indication, and Control	-80 °C to 0 °C	0.023 °C	
Indicators/Detectors	0 °C to 100 °C	0.025 °C	
Type Pt 3926, 100 $\Omega^{\rm F}$	100 °C to 300 °C	0.031 °C	
	300 °C to 400 °C	0.035 °C	
	400 °C to 630 °C	0.043 °C	
Equipment to Measure	16 % IACS to 25 % IACS	0.38 % IACS	Sigmascope SMP10 & EC
Eddy Current	25.1 % IACS to 63 % IACS	0.5 % IACS	Conductivity Reference
Conductivity	63.1 % IACS to 101 % IACS	1.4 % IACS	BAC 5651
Eddy Current Conductivity	16 % IACS to 25 % IACS	0.38 % IACS	
Standard Blocks ^F	25.1 % IACS to 63 % IACS	0.5 % IACS	
	63.1 % IACS to 101 % IACS	1.4 % IACS	

Mass, Force, and Weighing Devices

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	
Force, Tension, and Compression ^{FO}	0 lbf to 15 000 lbf	0.5 % of reading	Calibrated Load Cell T.O. 33K6-4-433-1	
Balances ^{FO}	Up to 5 g	0.038 mg	Class 1 Weights	
	5 g to 205 g	0.34 mg	T.O. 33K6-4-677-1	
	200 g to 500 g	3.3 mg		
	500 g to 4 000 g	33 mg		
	4 kg to 10 kg	330 mg		
Platform Scales ^{FO}	1 lb to 1 500 lb	0.52 lb	Class F Weights T.O. 33K6-4-3356-1	



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Mechanical MEASURED INSTRUMENT, RANGE OR NOMINAL DEVICE CALIBRATION AND CALIBRATION QUANTITY OR GAUGE SIZE AS APPROPRIATE MEASUREMENT EQUIPMENT CAPABILITY AND REFERENCE EXPRESSED STANDARDS USED AS AN UNCERTAINTY (±) Pressure Gages^{FO} .1 psi g to 30 psi g .24 psi g **DWT/PSI** Gage Comparator Test Gages 31 psi g to 1 000 psi g 1.7 psi g T.O. 33K6-4-427 1 001 psi to 5 000 psi g 1.8 psi g 5 001 psi g to 10 000 psi g 2.7 psi g Vacuum Gauges^{FO} -0.1 in Hg to -30 in Hg Reference Grade Digital 0.02 in Hg T.O. 33K6-4-427 4 lbf•in to 50 lbf•in Torque^F 0.21 lbf•in **AKO** Torque Calibration System 51 lbf•in to 1 000 lbf•in 2.7 lbf•in NAVAIR 17-20MU-81 1 001 lbf•in to 2 400 lbf•in 3.5 lbf•in 30 lbf•ft to 250 lbf•ft 1.3 lbf•ft 100 lbf•ft to 1 000 lbf•ft 8.9 lbf•ft Indirect Verification 20 HRA to 65 HRA 0.54 HRA **Rockwell Test Blocks** Rockwell Hardness^{FO} ASTM E18 70 HRA to 78 HRA 0.68 HRA 79 HRA to 84 HRA 0.57 HRA 40 HRBW to 59 HRBW 0.54 HRBW 60 HRBW to 79 HRBW 0.58 HRBW 80 HRBW to 100 HRBW 0.64 HRBW 20 HRC to 30 HRC 0.58 HRC 35 HRC to 55 HRC 0.59 HRC 60 HRC to 65 HRC 0.54 HRC 70 HREW to 79 HREW 0.61 HREW 83 HREW to 90 HREW 0.58 HREW 93 HREW to 100 HREW 0.58 HREW 70 HR15 to 77 HR15 0.57 HR15 78 HR15 to 88 HR15 0.66 HR15 90 HR15 to 92 HR15 0.55 HR15 42 HR30N to 50 HR30N 0.68 HR30N 55 HR30N to 73 HR30N 0.66 HR30N 77 HR30N to 82 HR30N 0.60 HR30N 20 HR45N to 31 HR45N 0.55 HR45N 37 HR45N to 61 HR45N 0.54 HR45N 66 HR45N to 72 HR45N 0.54 HR45N 74 HR15TW to 80 HR15TW 0.54 HR15TW

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Mechanical

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Indirect Verification	81 HR15TW to 86 HR15TW	0.60 HR15TW	Rockwell Test Blocks
Rockwell Hardness ^{FO}	87 HR15TW to 93 HR15TW	0.76 HR15TW	ASTM E18
	43 HR30TW to 56 HR30TW	0.59 HR30TW	
	57 HR30TW to 69 HR30TW	0.66 HR30TW	
	70 HR30TW to 83 HR30TW	0.65 HR30TW	
Brinell Hardness	HBW 500 kg	1.5 HBW	Brinell Test Blocks
10 mm Ball ^{FO}	HBW 1 000 kg	1.2 HBW	ASTM E10
	HBW 3 000 kg (0 to 173)	1.5 HBW	
	HBW 3 000 kg (174 to 395)	4.9 HBW	
	HBW 3 000 kg (396 to 561)	7.4 HBW	

Thermodynamic

Thermouynamic			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Temperature Infrared	38 °C to 600 °C	2.8 °C	IR-564 Black Body Source
Thermometerr	601 °C to 1 100 °C	4.9 °C	NAVAIR 17-20ST-220
	1 101 °C to 1 200 °C	5.9 °C	1011011111111 2001 22 0
Temperature Measure ^F	0 °C to 419 °C	0.035 °C	Fluke 5624 PRT
	420 °C to 660 °C	0.049 °C	Fluke 1586A
	661 °C to 962 °C	0.077 °C	710 TW L220
	-200 °C to -37 °C	0.066 °C	Fluke 5615 PRT
	-36 °C to 0 °C	0.048 °C	Fluke 1586A
	0.01 °C to 200 °C	0.047 °C	ASTM L220
	201 °C to 420 °C	0.081 °C	
	-200 °C to 0 °C	0.046 °C	Fluke 5609 PRT
	0.01 °C to 419 °C	0.045 °C	Fluke 1586A
	420 °C to 660 °C	0.067 °C	ASTM E220
	50 °C to 749 °C	0.3 °C	Fluke 5605 S
	750 °C to 999 °C	1.0 °C	Thermocouple
	1 000 °C to 1 450 °C	0.7 °C	ASTM E220



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Thermodynamic

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Relative Humidity	0.5 % RH	2.4 % RH	Calibration Salts
Instruments ^F	20 % RH	2.5 % RH	T.O. 33K5-4-84-1
	50 % RH	2.6 % RH	
	80 % RH	2.8 % RH	
	95 % RH	2.6 % RH	

Time & Frequency

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Digital Stop Watches and Timers ^{FO}	1 s to 24 hr	0.24 s / 24 hr	NIST 960-12 Land Line SP 960-12
Analog Stop Watches and Timers ^{FO}	5 s to 24 hr	1.3 s / 24 hr	

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location. Example: Outside Micrometer^F would mean that the laboratory performs this calibration at its fixed location.
- 4. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer^{FO} would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.



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- 5. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
- 6. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.
- 7. The term "X" proceeded by a number represents the number of times a lense system magnifies an image relative to its actual size. CMC stated as "% of magnification" represents the CMC of magnification expressed as a percentage of the total magnification.

